

# Product Data Sheet

No. **36095** - 06/11

## TOOLMAKER'S INK REMOVER

AEROSOL AND BULK LIQUID

### PRODUCT NUMBERS:

6095 - 10.5 oz. net wt. aerosol

Product number plus letter designation is as follows:

G = 2 one-gallon cans; F = 1 five-gallon pail; D = 50-gallon drum

### I. GENERAL DESCRIPTION

**Description:** Toolmaker's Ink Remover is fast acting and dissolves layout fluids without leaving a residue. Specially formulated to dissolve organic resins allowing complete removal of ink residue.

**Benefits:** Aerosol packaging speeds the action of the remover by applying the product exactly where you wish to clean.

**Application:** Use to remove Toolmaker's Ink and other layout fluids from the surface of completed work.

**Directions:** For best results product should be used at temperatures between 60° and 80° F (16° and 27° C). A heavy coating is recommended. Wait a few seconds for solvent to dissolve the film and then wipe away with a rag or paper towel. **Aerosol:** Align spray head with black mark on valve rim to ensure complete evacuation. Hold can 2 to 6 inches from surface to be cleaned. **Bulk:** Apply with clean sprayer or rag. For use in the manufacturing process only. Do not use on electrical equipment or machinery while in operation.

**Limitations:** Please refer to the Material Safety Data Sheet for specific information on material hazards, etc.

#### Packaging:

Aerosol:	Cans (211x604):	10.5 net wt. (298 g)	14.5fl. oz. (429 ml)
	Case (12/case):	12 lbs. (5.6 kg)	0.55 CF (0.015 CM)
Bulk:	Case (2 gallons/case):	17 lbs. (7.7 kg)	1.0 CF (0.028 CM)
	5-gallon pail:	36 lbs. (16.3 kg)	1.2 CF (0.034 CM)
	50-gallon drum (mt. rd.):	362 lbs. (164.5 kg)	8.5 CF (0.240 CM)

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**II. CHARACTERISTICS & PROPERTIES (6095 Toolmaker's Ink Remover)**

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**Specifications:** None

**Appearance:**

Non-foaming liquid

**Color:**

Colorless, transparent

**Odor:**

Ketone

**Performance and Chemical Properties:**

	<b>Aerosol</b>	<b>Bulk</b>
Weight per gallon .....	5.9 lbs	6.3 lbs
Specific gravity .....	0.71	0.76
Viscosity in centipoise (@ 70°F / 21° C) .....	Not applicable	2.0 cPs @ 60 rmp Sp#2
Flammability: Label marking .....	Extremely Flammable	Extremely Flammable
Flash point.....	< 0° F (-18° C)	15° F (-24° C)
Application temperature (air & substrate).....	30° to 110° F (-1° to 43° C)	30° to 110° F (-1° to 43° C)
Active ingredients by weight.....	80%	100%
Volatile Organic Compound level.....	57%	742 g/L

**Base Materials:**

Solvents (top two) .....	Acetone, Light Aliphatic Petroleum Naptha	Acetone, Light Aliphatic Petroleum Naptha
Propellant.....	Hydrocarbon	Not applicable

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**III. SHIPPING, STORAGE AND HEALTH**

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	<b>Aerosol</b>	<b>Bulk</b>
IMDG number.....	1950.....	1294
D.O.T. container spec.....	2Q.....	1A1, 1A2, 3A1
D.O.T. shipping description .....	Consumer Commodity.....	Aliphatic Mixture
Warehouse storage level number .....	NFPA 30B Level 3.....	Flammable Liquid class 1B
Hazardous class (CFR-49).....	ORM-D.....	Flammable Liquid
Storage temperature .....	32° to 120°F (0° to 49°C).....	32° to 120°F (0° to 49°C)
Shelf life .....	1-3 years.....	3-5 years
HMIS ratings		
Health .....	2.....	2
Fire.....	4.....	3
Reactivity .....	0.....	0

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**IV. MISCELLANEOUS**

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Contains no Ozone Depleting Substances (O.D.S.)

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**V. WARRANTY**

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The statements made herein, on labels, product bulletins or by any of our employees or agents concerning this material are given for information only. Any liability whatsoever of Aervoe Industries, Inc. to the user of the product, is limited to replacement of the product or purchase price refunded.

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